

POLITECNICO
MILANO 1863

DIPARTIMENTO DI MECCANICA
Department of Mechanical Engineering

Track CM3
Computational Mechanical Design

Prof. Stefano Beretta

May 2023

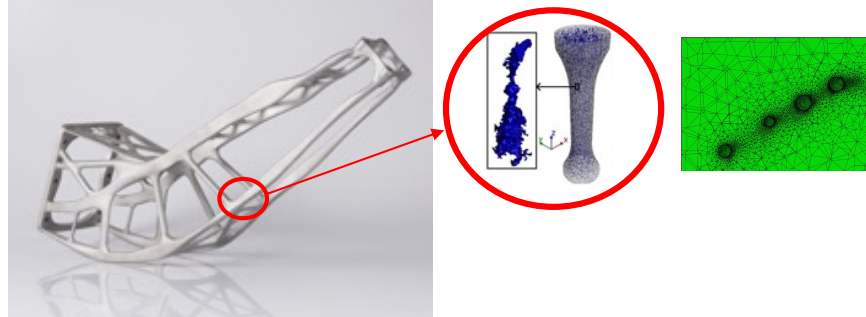


DIPARTIMENTO DI ECCELLENZA
MIUR 2018-2022



Computational Mechanical Design: an overview

Multi-scale



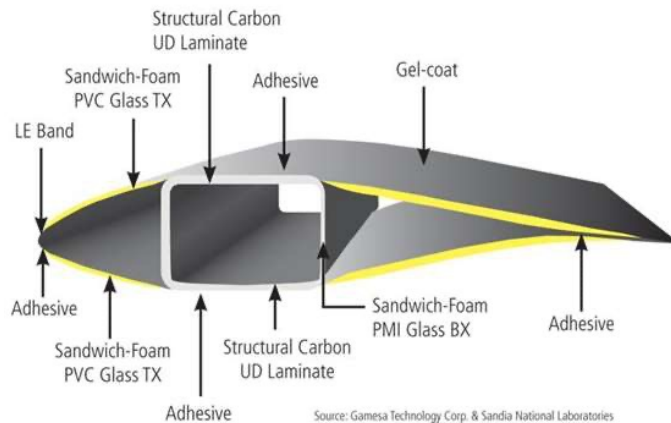
Emerging technologies, such as **topology optimization** and **multi-material additive manufacturing**, are opening new possibilities in terms of mechanical design of **lightweight and high-performance components/systems**.

Simulation is becoming vital: **effective modelling** can help drive the design, speed up time to production and eliminate costly design mistakes.

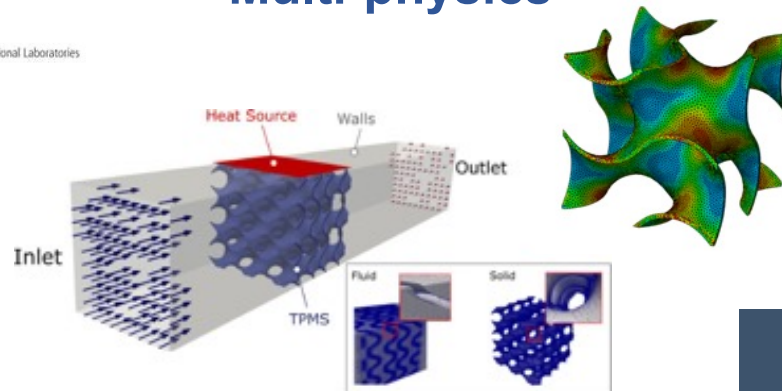
By attending the *Computational Mechanical Design* track, students will acquire the technical skills, methods and principles to **design disruptive mechanical systems and their components by using:**

- advanced multi-scale;
- multi-material;
- multi-physics approaches.

Multi-material

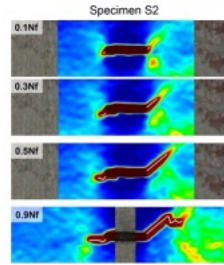
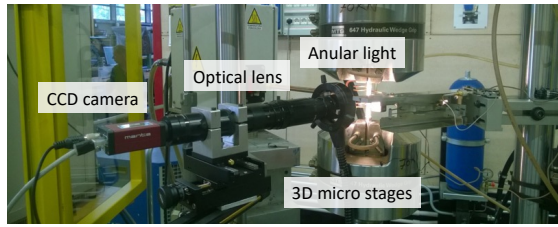


Multi-physics

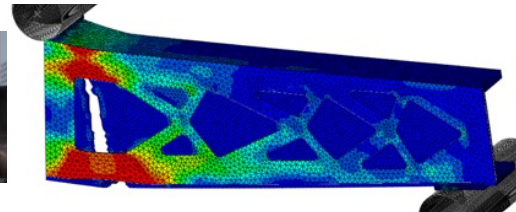


CM3: Skills you will acquire...

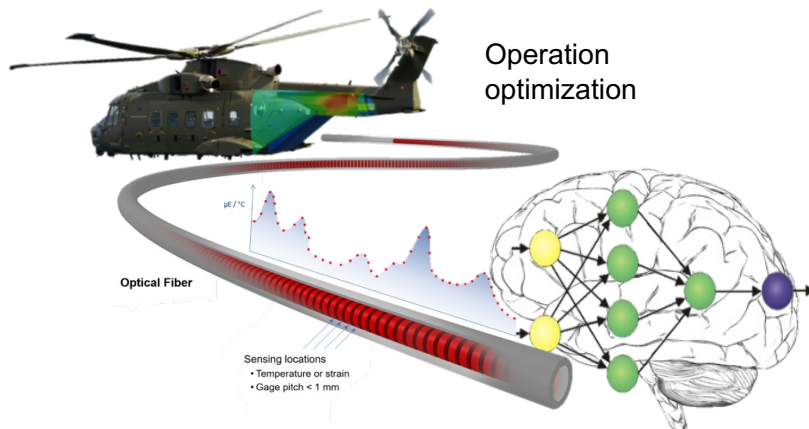
Advanced materials tests



Damage & material models



Sensors & life analysis



Students will learn how to:

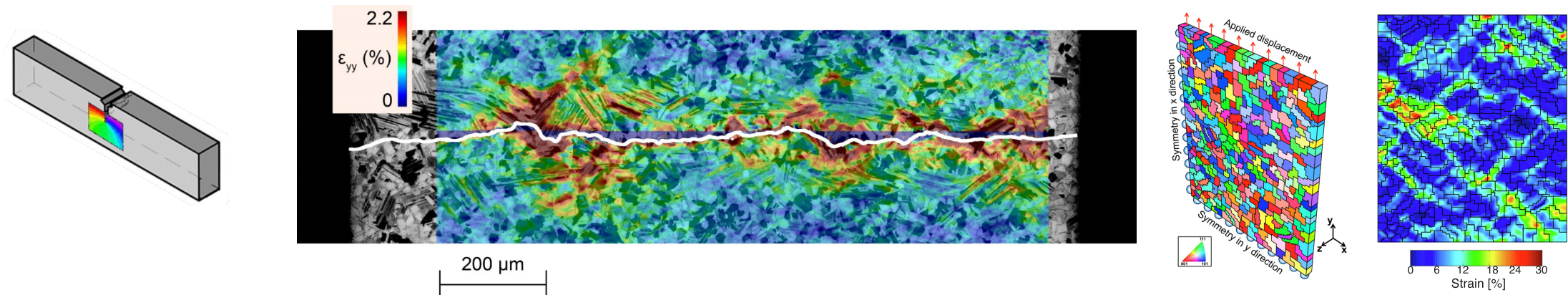
- **manage and master multi-scale multi-physics modelling (FEM, CFD, ...) of components and systems**
- **plan lab experiments for the testing and modelling of material behaviour in complex working conditions**
- **design innovative components combining structural (topology) optimization and innovative multi-material solutions**
- **process real-life sensor data from components/systems through suited models**

The Application of Computational Mechanical Design

Dr. Marco Allara (GEAvio)

CM3: Core Courses

COURSE TITLE	YEAR	SEM	ECTS	ECTS group
Energy Technologies for Efficient and Decarbonized Industry	1	1	10	10
Advanced Dynamics of Mechanical Systems	1	2	10	10
Advanced Machine Design	1	2	10	10
Advanced Manufacturing Processes B	1	1	5	5
Production Management	1	2	5	5
Advanced Materials for Mechanical Engineering	1	1	5	5



CM3: Track Specific Courses

COURSE TITLE	YEAR	SEM	ECTS	ECTS group
Mechanical Behaviour of Materials and Finite Element Simulation	1	1	10	10
Computational Fluid Dynamics - Fundamentals	1	2	5	5
Measurements for Mechanical Engineering	2	2	5	20
Machine Learning and Model Identification for Mechanical Systems	2	2	5	
Digital Twin for Health and Usage Monitoring	2	1	5	
Topology Optimisation	2	1	5	
Surface Modeling for Engineering Applications	2	2	5	
Additive Manufacturing B	2	1	5	
Simulation Tools for Materials and Processes	2	1	5	
Elective courses (Computational Fluid Dynamics - Advanced Methods and Applications, Computational Fluid Dynamics - Experimental Assessment, Advanced Design of Machine Elements, Impact Engineering)	2	1-2	5	10
Lab course (Metamaterials and Metastructures, Structural Health and Usage Monitoring in Action, Structural Integrity of Aerospace and Mechanical Components, Prototyping of Bioinspired Solutions, Destructive and Non-Destructive Testing of Composite Materials and Structures)	2	2	5	5

CM3: Modelling of Mechanical behaviour of materials

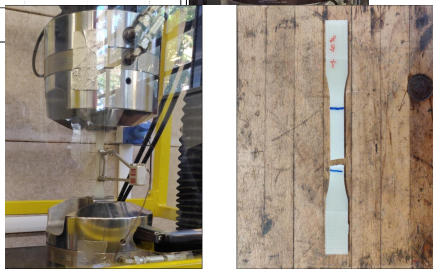
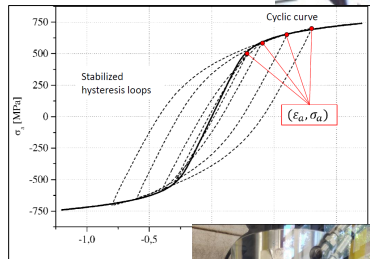
1st Year - 1st Semester

Elastic Mechanical Properties Linear elasticity, hyperelasticity, viscoelasticity

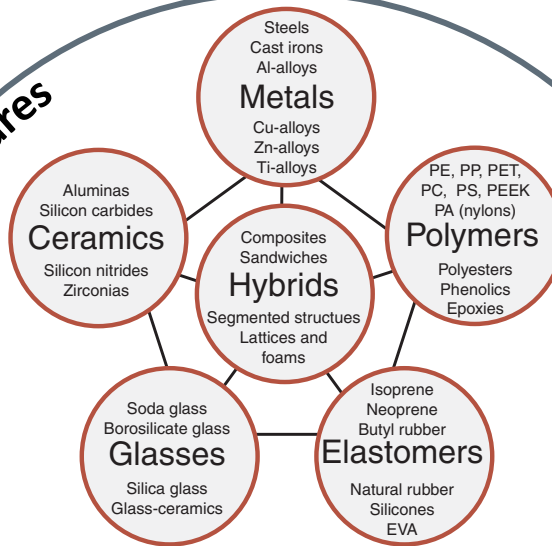
Inelastic Mechanical Properties Metal plasticity, models for metals subjected to cyclic loading, Johnson-Cook

Plasticity, Porous metal plasticity

Experimental Labs



Lectures



$$G_R(t) = G_0 \left(1 - \sum_{k=1}^N \bar{g}_k^p (1 - e^{-t/\tau_k}) \right) \quad w = \sum_{i=1}^N c_{ij} (t_1 - 3)^i (t_2 - 3)^j$$

$$\left(\frac{\sigma_{11}}{S_L} \right)^2 + \left(\frac{\sigma_{22}}{S_T} \right)^2 - \frac{\sigma_{11}\sigma_{22}}{S^0} + \left(\frac{\sigma_{12}}{S} \right)^2 \leq 1$$

$$\sigma^0 = \sigma|_c + Q_\infty (1 - e^{-b\varepsilon^{pl}})$$

$$d\underline{\alpha}^{(k)} = \frac{2}{3} C^{(k)} d\underline{\varepsilon}_{pl} - \gamma^{(k)} \underline{\alpha} dp$$

Numerical Labs

Elastomers

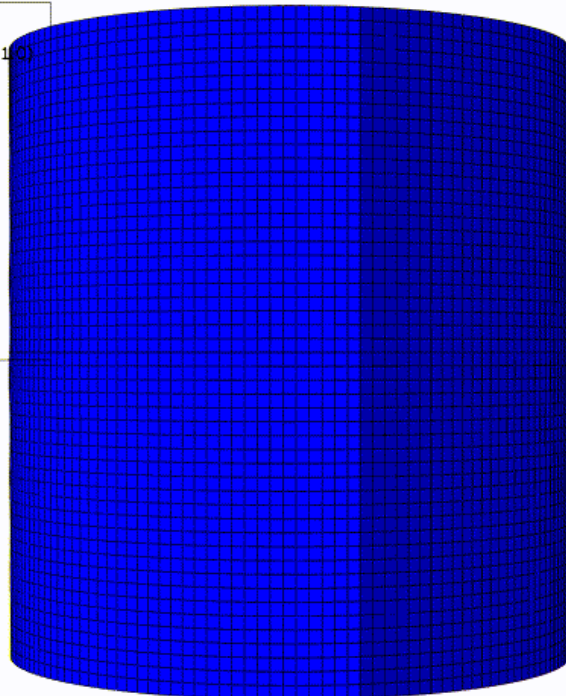
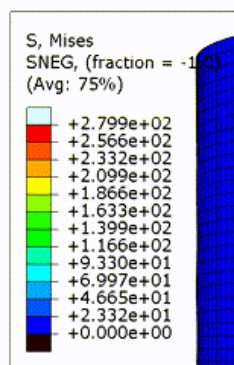
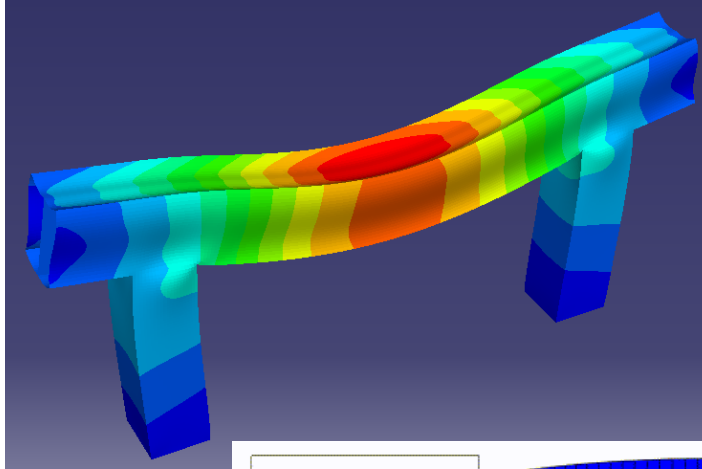
Composites

Metamaterials

Cyclic plasticity

CM3: Finite element simulation for mechanical design

1st Year - 1st Semester



Main topics:

- Theory and methods for linear FE simulations
- Advanced linear analyses: dynamic and buckling simulations
- Non-linear analyses: large displacements, contact and plasticity

Students will learn how to:

- simulate **real-life scenarios** of structures subjected to **static loadings**
- extract the proper **modes of vibration** or the **buckling loads of mechanical components and structures**
- simulate the **mechanical response** of parts made with **different materials**
- adopt **advanced FE simulation techniques** to model **highly non-linear phenomena** (contact, buckling, large displacements, etc...)

CM3: Computational Fluid Dynamics - Fundamentals

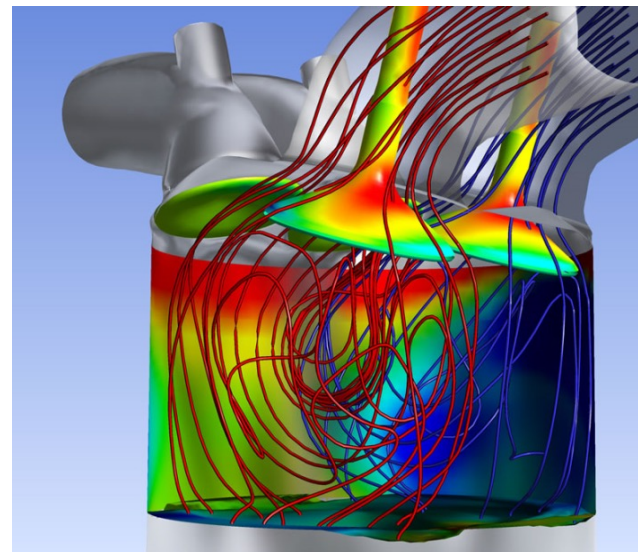
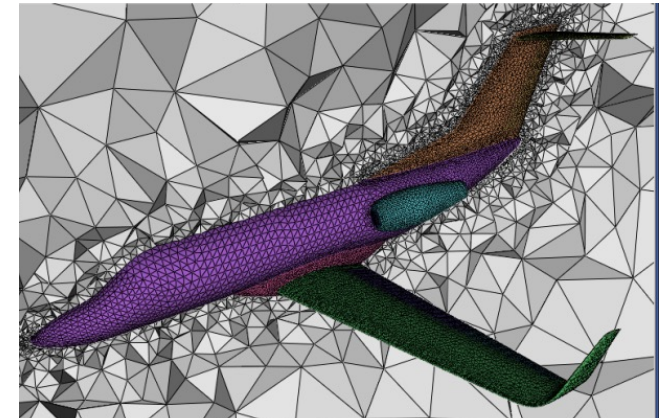
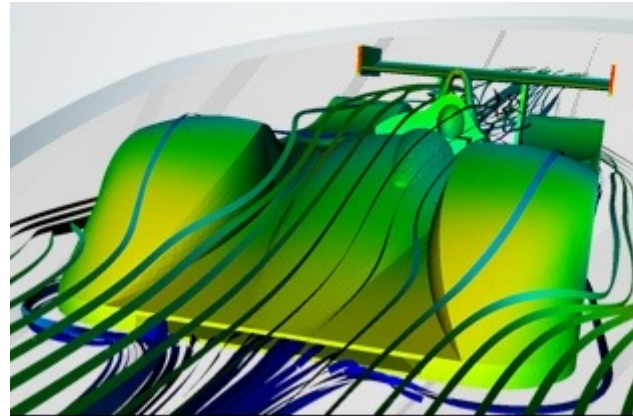
1st Year – 2nd Semester

Aim: to introduce the basics of CFD and to teach how to correctly apply it to simulate simple fluid flows relevant for mechanical engineering, using open-source CFD tool

1. Equations of fluid motion
2. Turbulence and its modeling
3. Space discretization and meshing
4. Finite volume schemes and systems
5. Solvers and solution strategies
6. Examples:

Internal flow in pipes

External flow around airfoils

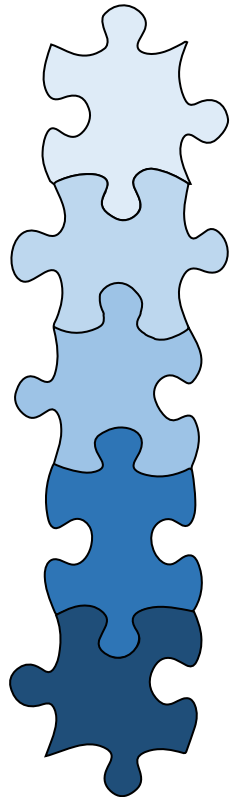


CM3: Digital Twin for Health and Usage Monitoring

2nd Year - 1st Semester

- Digital-twin is a **virtual replica** of a real platform
- It is generally used for **Operation and Maintenance** optimization of high value systems to reduce downtime **costs** and increase **safety**

Course Syllabus



Parametric Multiphysical Model
(the master)

Damages are included in the master
(additional parameters)

Surrogate modelling
(e.g. by machine learning)

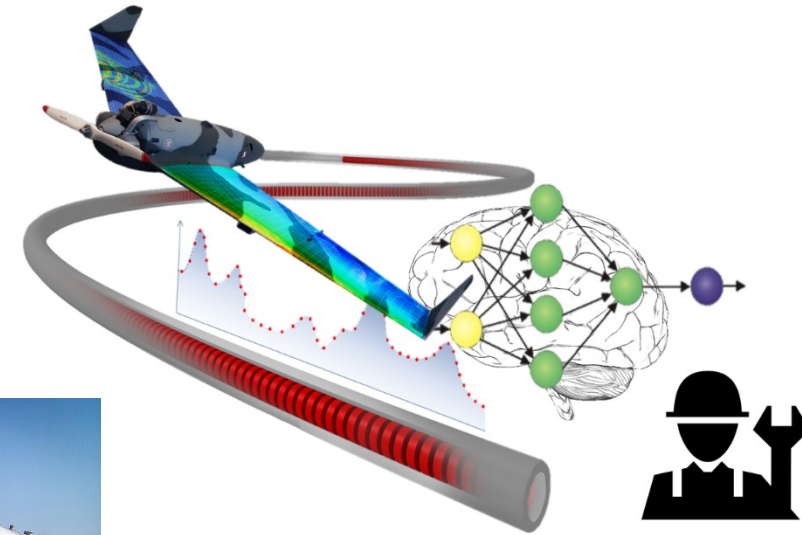
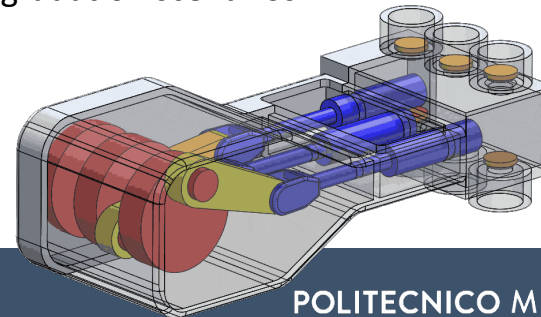
Stochastic Model Updating
(Bayesian Inference)

Diagnostic and prognostic capability
(artificial intelligence)

Digital twin of a pressure vessel in operation



Diagnostic Digital twin of a pump subject to multiple degradation scenarios



Prognostic Digital twin for Battery Management



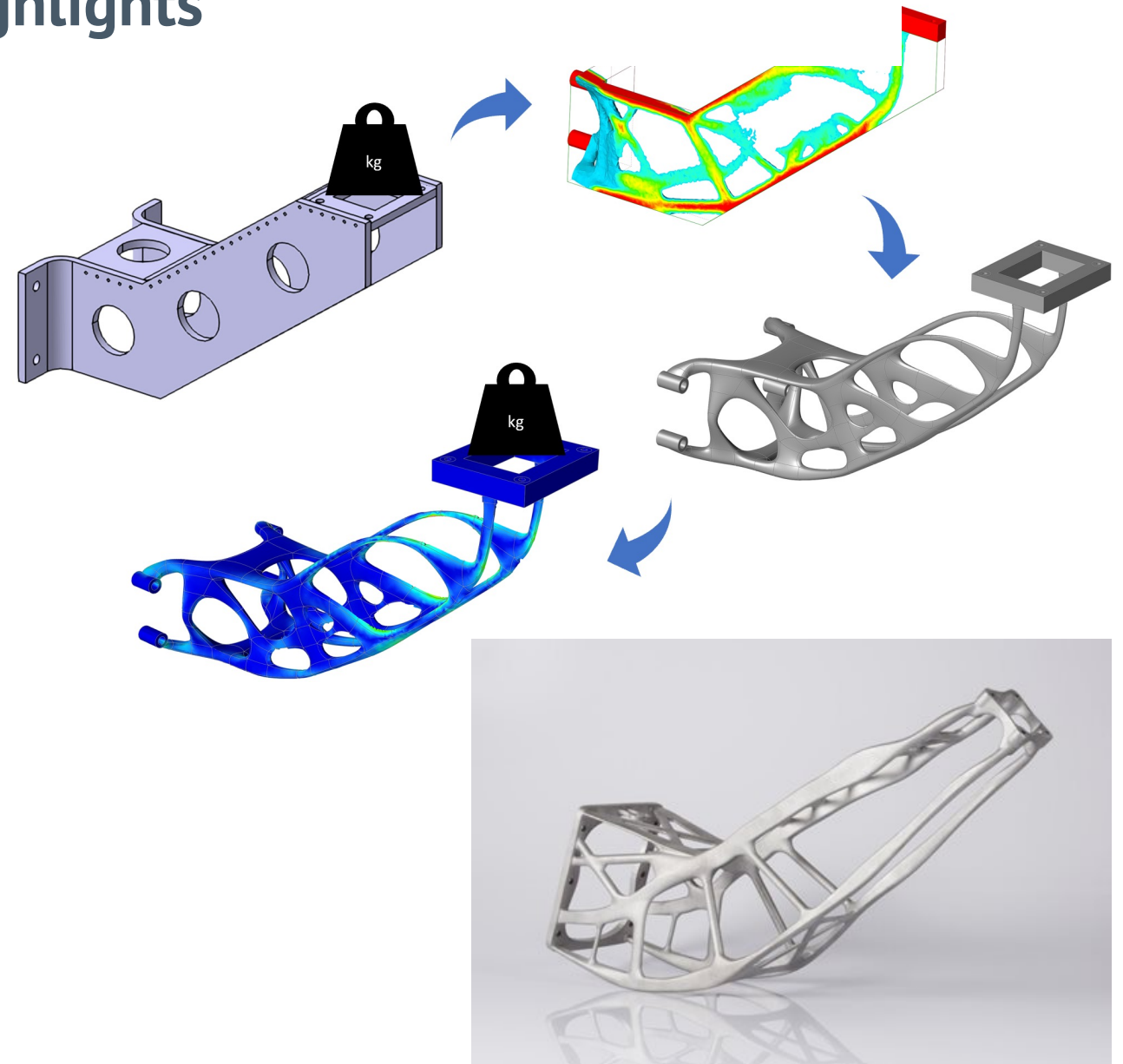
CM3: Topology Optimisation - Highlights

2nd Year - 1st Semester

The course aims to introduce the basic concepts of structural topology optimization with particular reference to lightweight design.

Students will deal with:

- Computational schemes for solving topology optimization problems
- Topology optimization of frame structures
- Design parametrization and material interpolation schemes for solving general 3D discretized (Finite Element) topology optimization problems
- Actual engineering applications, solved with commercial software and handwritten codes



CM3: Surface modeling for engineering applications

2nd Year – 2nd Semester

The course aims at giving knowledge about surface modeling **theory and practice**.

By the end of the course, the students will be able to **make 3D models of complex shapes**.

Main topics:

- Brief mathematical foundation of curves and surfaces,
- 3D surface modeling techniques,
- Diagnostic shading techniques,
- Applications in Engineering (products, hulls, airfoils, aesthetic, etc.),
- From surfaces to computational grids,
- From tessellated to parametric surfaces.



AM is acting as technological enabler to design and manufacture a **new generation** of **lightweight, highly-efficient** products in many industrial sectors (aerospace, automotive, biomedical, machinery, defense, creative industries)



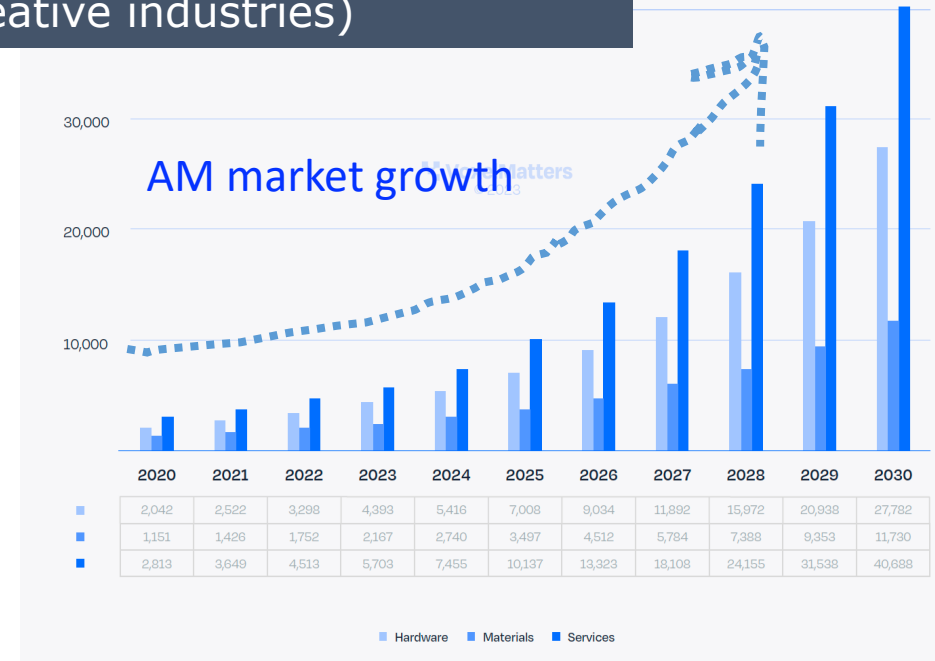
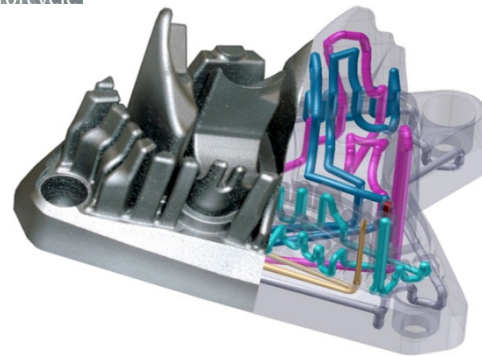
AM for satellites: Reaction Wheel Bracket (ESA)



<https://www.apworks.com>



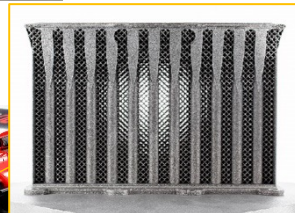
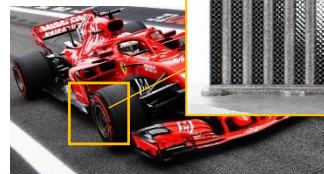
2015 EDAG Light Cocoon <https://demonstrative.com/2015/03/03/edag-research-into-additive-manufacturing/>



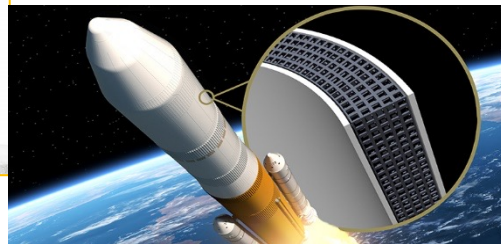
Source: Voxelmatters (only producers and services)



Helicopter exhaust gas nozzle with integral cooling. (<https://altairenlighten.com>)



Lattice-filled turbo intercooler for racing car (<https://altairenlighten.com>)



Vibration absorbers - sandwich panels filled with a lattice core. <https://powerandmotionworld.it/>

The course provides a description of AM technologies, focusing on their applications, constraints, technical and business-oriented implications for the digital and green transitions.

Computational Mechanical Design

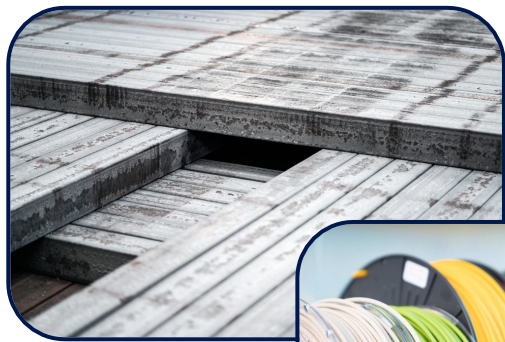
Lab Courses: 2nd Year – 2nd Semester

LAB: Metamaterials and Metastructures

- Held by Dr. Matteo Gavazzoni and Dr. Emanuele Riva



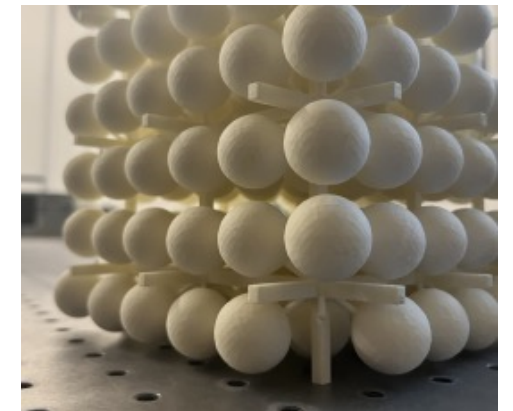
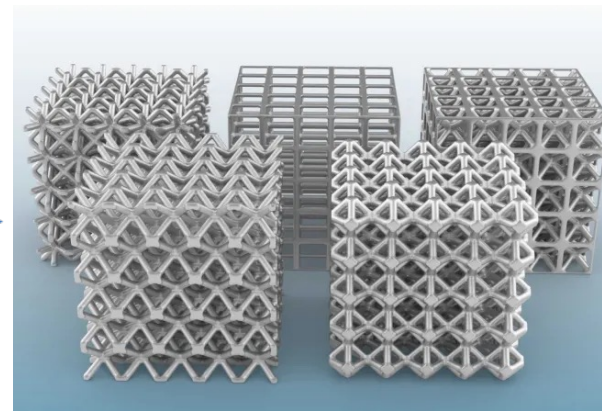
3D printing



Base
material

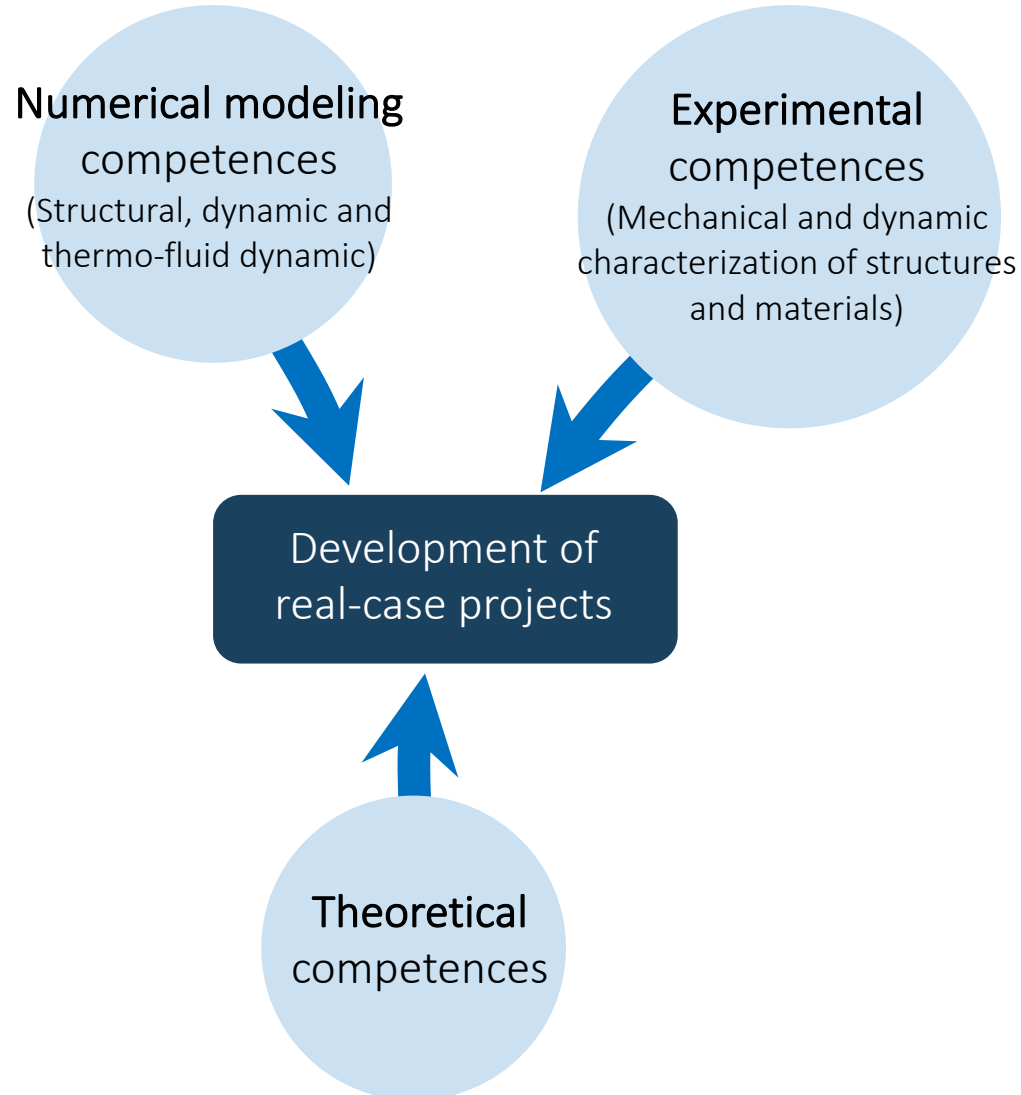


Metamaterials and metastructures
Double scale materials:
heterogenous meso-scale \leftrightarrow homogenous macro-properties



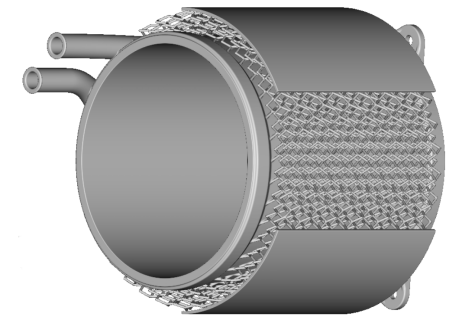
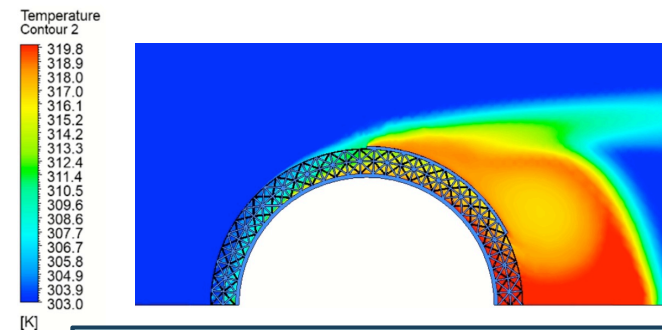
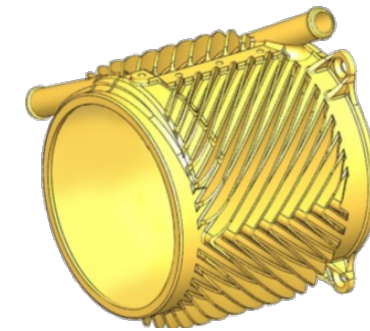
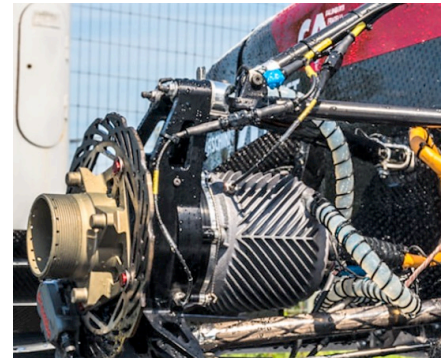
Macroscopic properties that go beyond the
limits of natural conventional materials

LAB: Metamaterials and Metastructures



Students will develop a **multi-disciplinary project** that will constitute the exam evaluation

Possible project example: improvement of a race-car electric motor cooling jacket



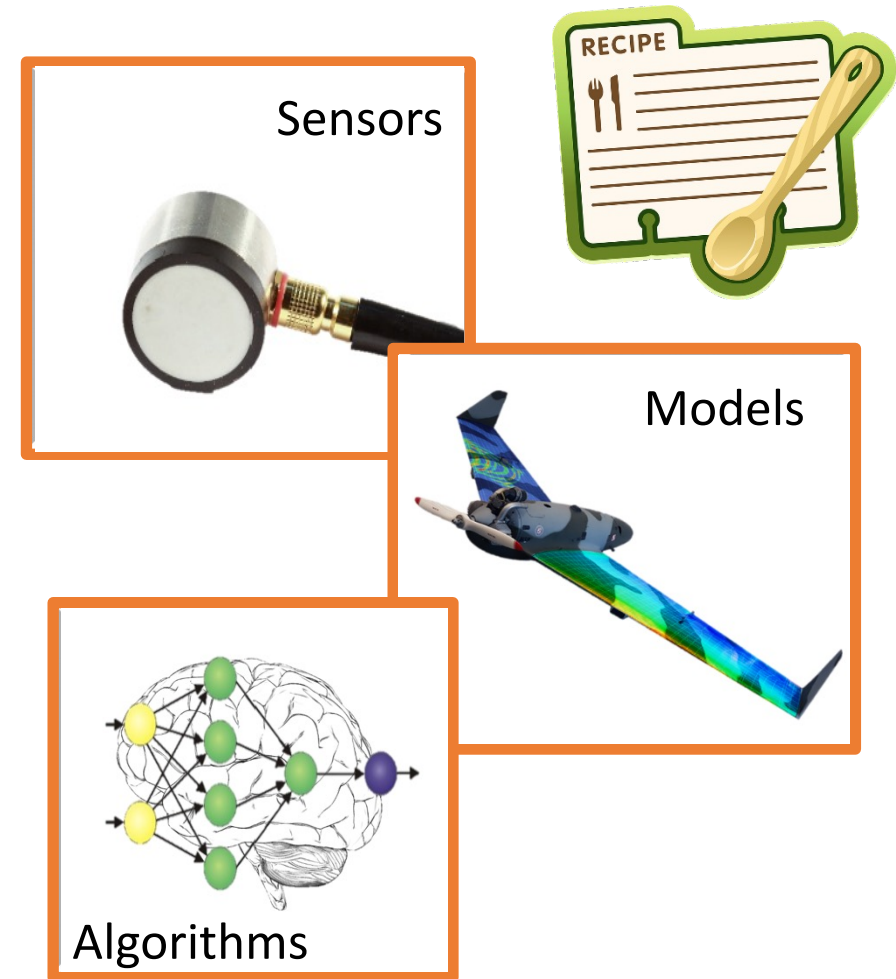
- Thermal exchange improvement
- Structural integrity must be assessed under vibrations and thermal loads

LAB: Structural Health and Usage Monitoring in Action

Description

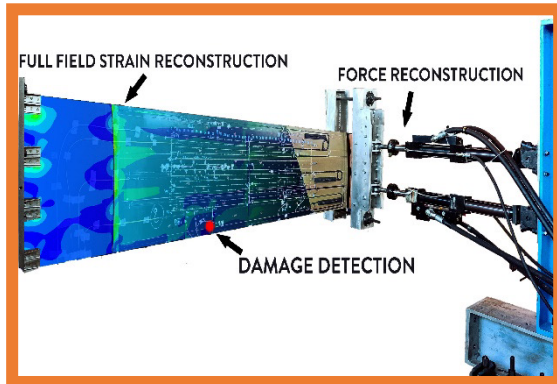
Students will face first-hand a series of experimental structural monitoring case studies, based on research topics addressed in international projects. Students will be able to experience different multidisciplinary aspects typical of monitoring systems, including:

- **sensor installation and signal acquisition**, post-processing and data interpretation
- **Implementation of algorithms** for load identification and health condition monitoring
- Implementation of methods for coupling models with sensors based on **artificial intelligence** and **statistics**
- **Test through demonstrators**

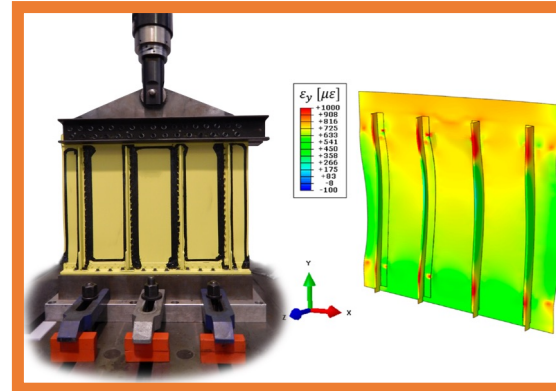


LAB: Structural Health and Usage Monitoring in Action

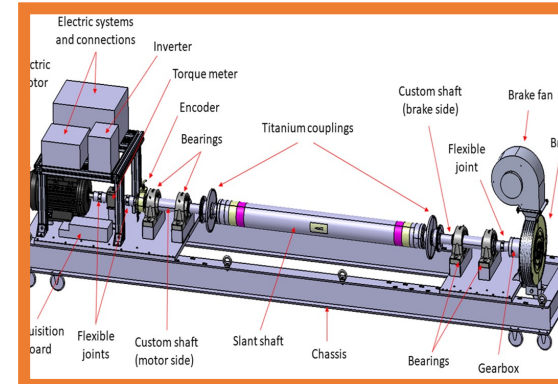
Experiences and challenges



Application of force reconstruction and damage identification algorithms on a composite full-scale component



Damage diagnosis and prognosis on a metallic stiffened panel subject to fatigue damage



Damage and impact identification on a transmission shaft subject to impacts and bearing degradation



Application of methods and data analysis for corrosion monitoring of metallic structures

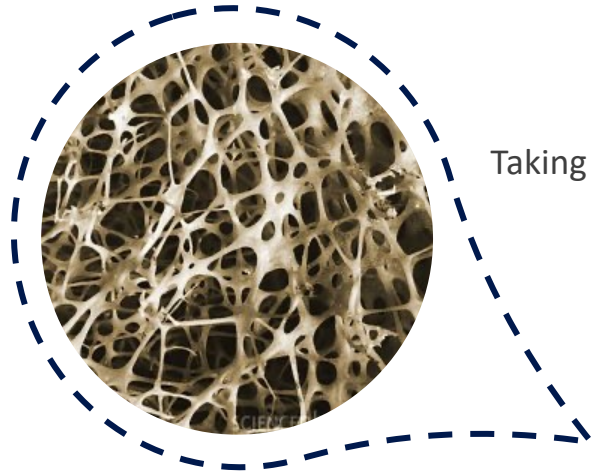
LAB: Prototyping of Bio-inspired Solutions - 3M Principle

... NATURE AS...



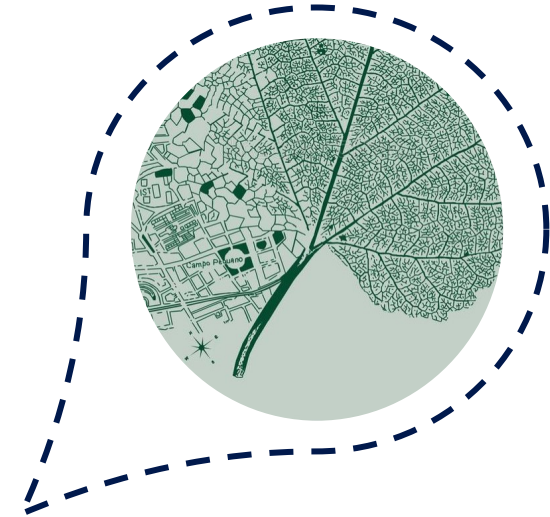
MODEL

Taking inspiration from natural design to solve human problems



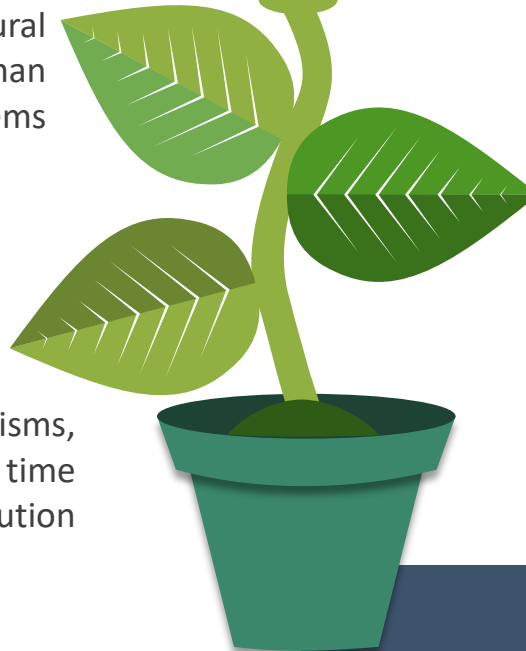
MENTOR

Learn from natural mechanisms, hierarchy, multi-scale response, time evolution

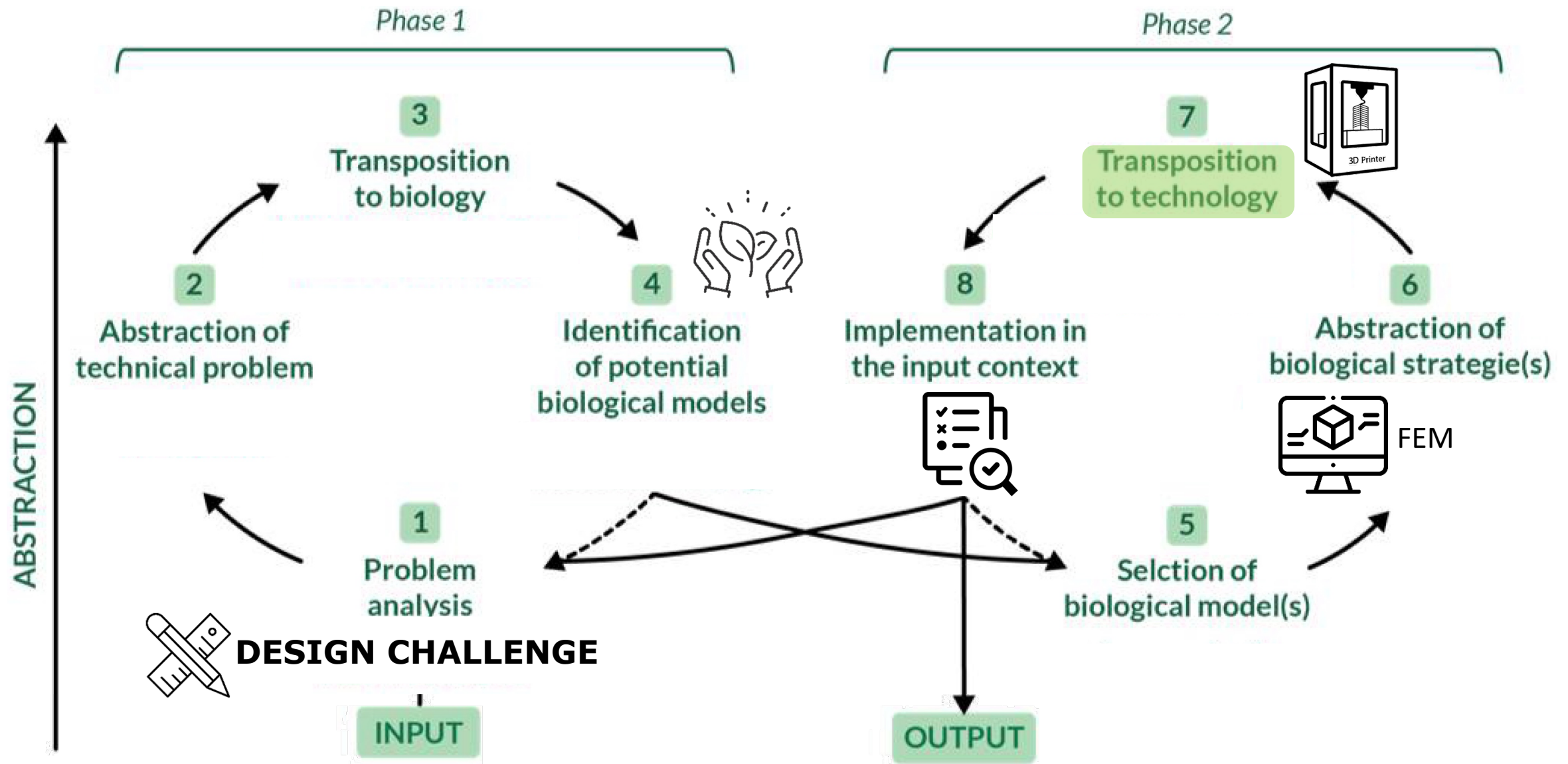


MEASURE

Ecological standard to judge the appropriateness of innovations



LAB: Prototyping of Bio-inspired Solutions – Hands-on approach

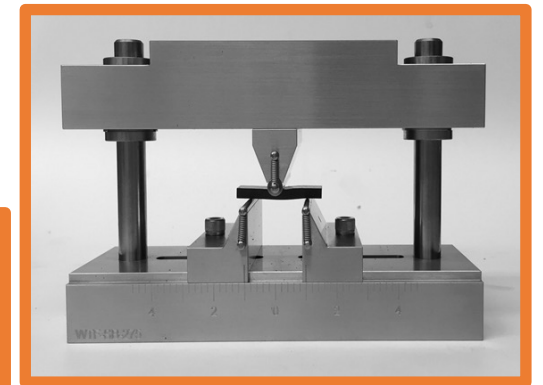
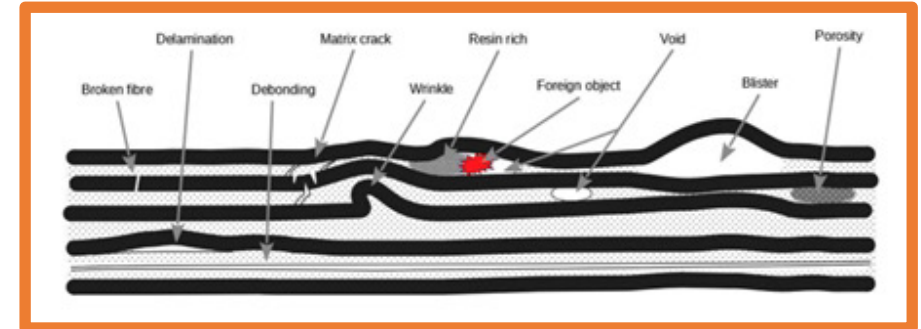


LAB: Destructive and non-destructive testing of composite materials and structures

The experimental Lab aims to show and give practical insight on mechanical testing and on non-destructive testing for characterizing mechanical properties of and damage mechanisms in composite materials and structures

The main topics are:

- quasi static and fatigue mechanical tests on composite materials supported by advanced experimental stress/strain analysis techniques, e.g., digital image correlation and others
- delamination tests on laminates and adhesive bonded joints along with the application of non-destructive inspection techniques for damage evaluation (micro computed tomography, ultrasonic testing, thermography, visual testing, ...)
- fatigue tests on laminates and adhesive bonded joints, supported by non-destructive inspection techniques, for identification and characterization of damage mechanisms by advanced data analysis



LAB: Destructive and non-destructive testing of composite materials and structures

Who:

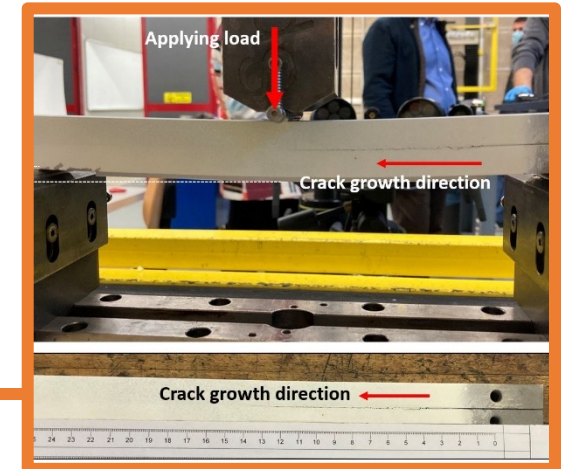
Prof. Andrea Bernasconi

Prof. Michele Carboni

Where:

The course will mainly consist of practical exercises to be held in the experimental labs of DMEC (B13, B16, B23)

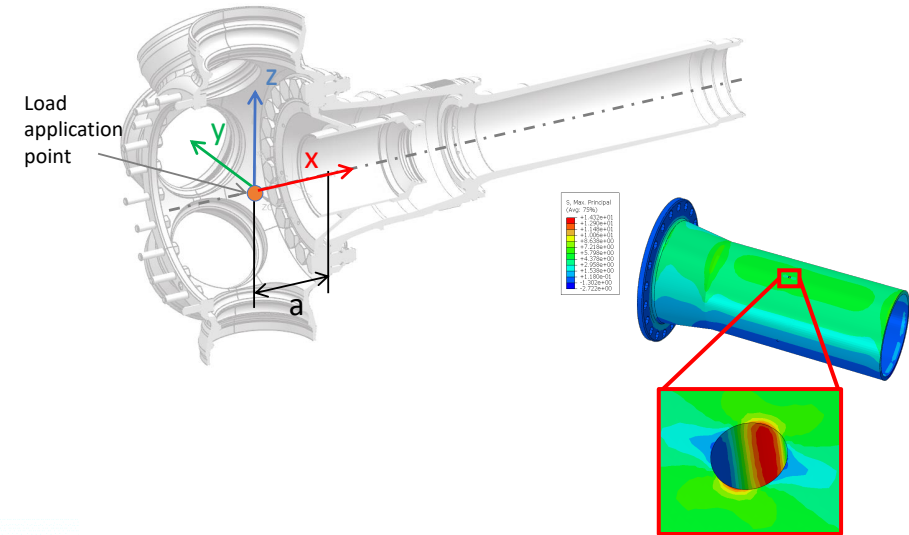
Traditional and computerized classrooms will be used for elaboration and discussion of the experimental outcomes, as well



LAB: Structural Integrity of Aerospace and Mechanical Components

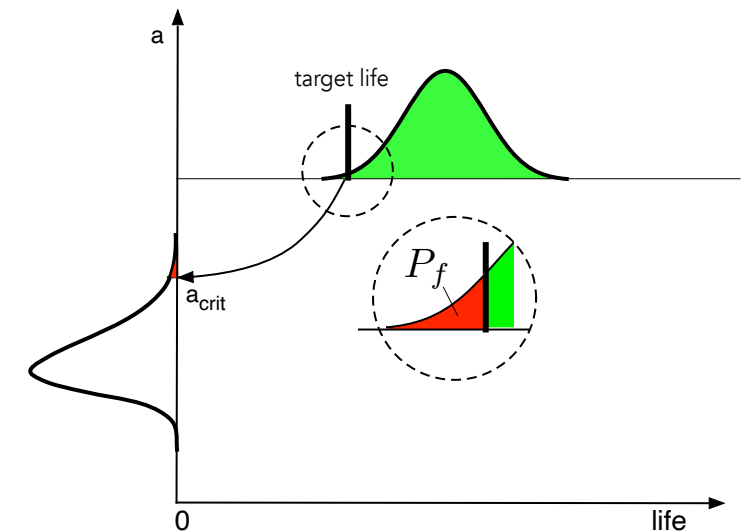
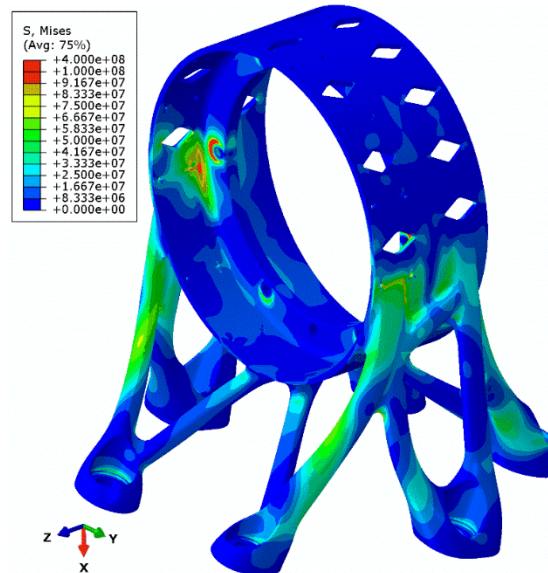


Airbus A400M
Four-engine turboprop

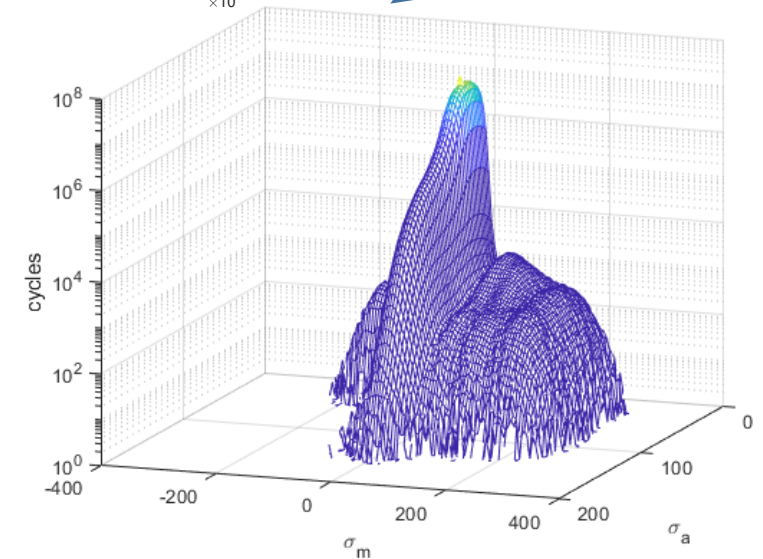
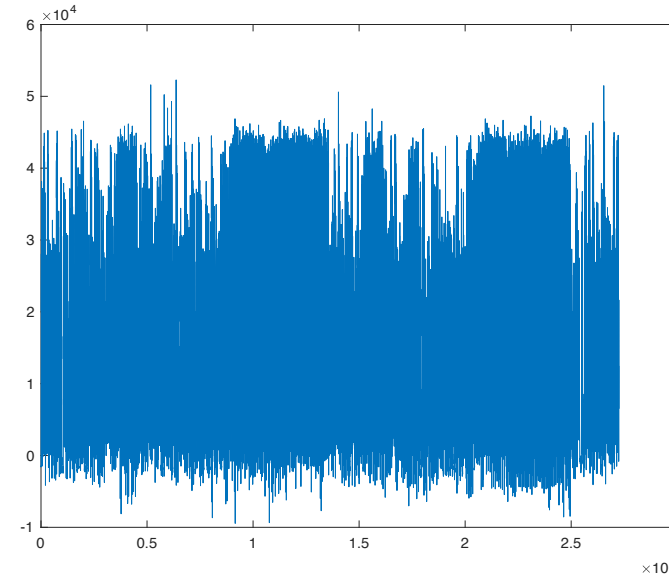


How can critical aerospace components be safe ?

- Students will apply hands-on the concepts already applied in Core Courses for:
- learn the safe-life and damage tolerance requirements of the standards;
 - apply them using state-of-the art software;
 - how to simply analyze anomaly data to support the structural integrity assessment;
 - how to deal with AM components and the qualification of new processes.



LAB: Structural Integrity of Aerospace and Mechanical Components



Students will work 'hands-on' on realistic race signals on different components to learn statistical tools and apply them for:

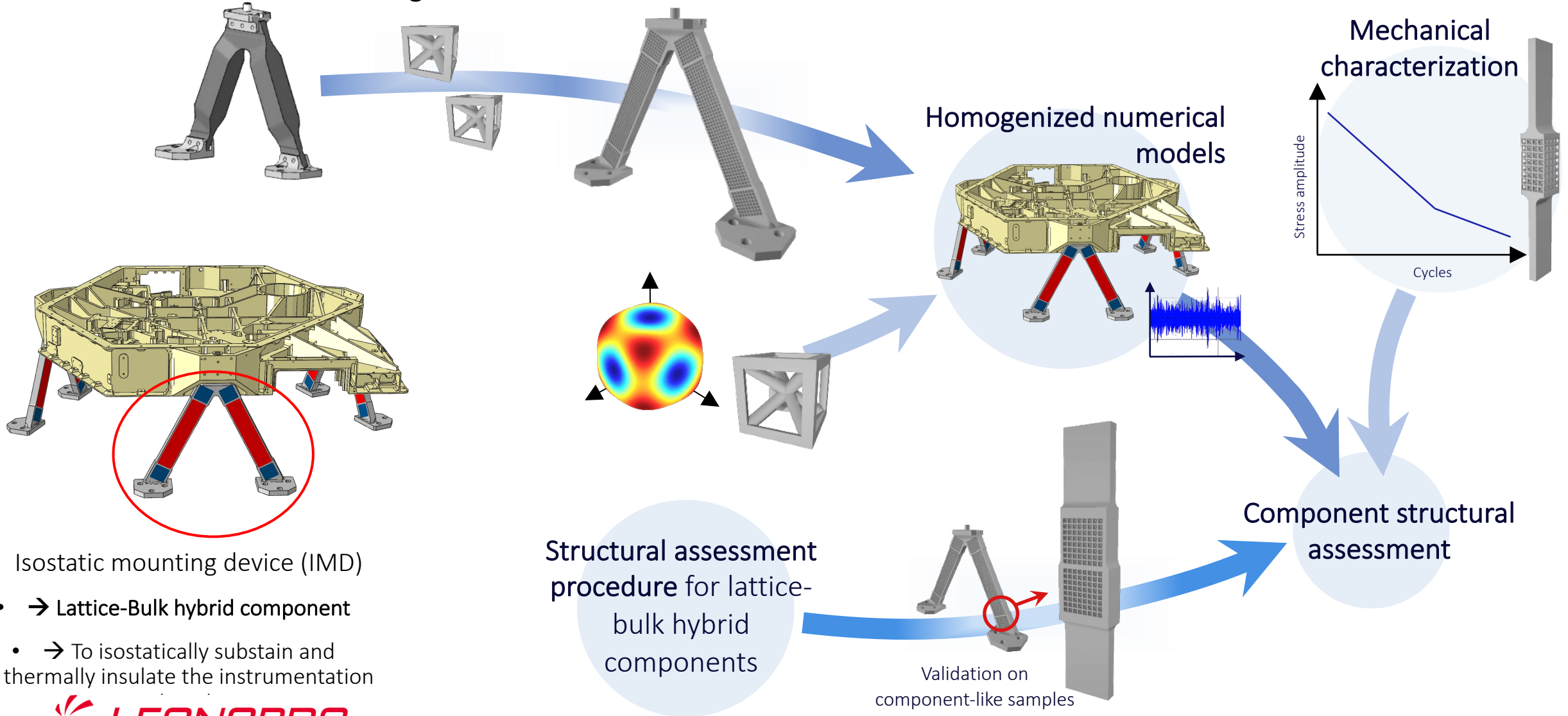
- analyzing stress- histories for fatigue analyses;
- extrapolating the measurements to determine the '1% driver' spectrum;
- elaborating significant time signals for accelerated testing of the components.

Computational Mechanical Design

Examples of MSc Theses developed by the students

Example of thesis: Isostatic mounting device for space applications

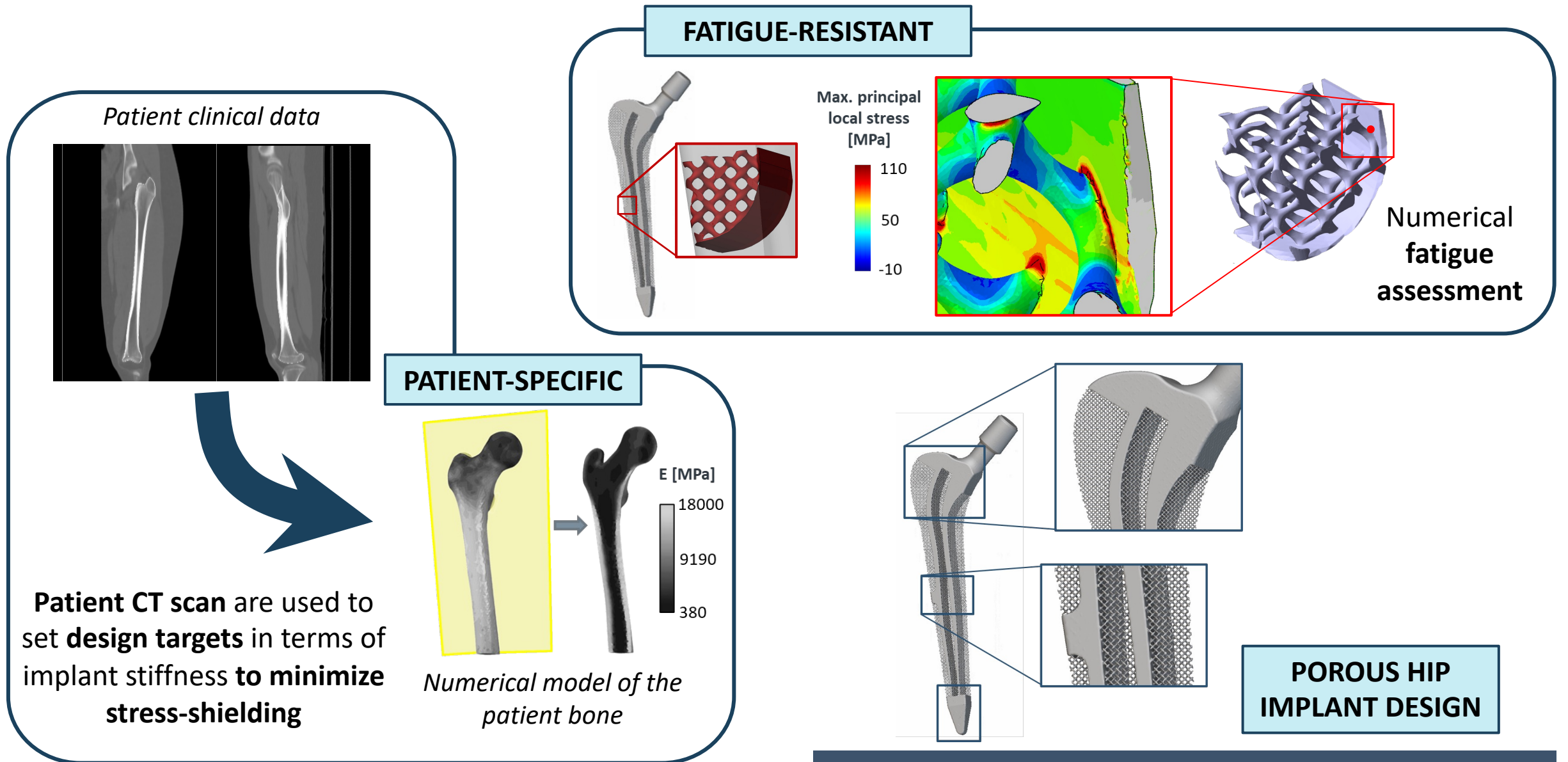
New desing with lattice structures



- Isostatic mounting device (IMD)
- → Lattice-Bulk hybrid component
- → To isostatically sustain and thermally insulate the instrumentation

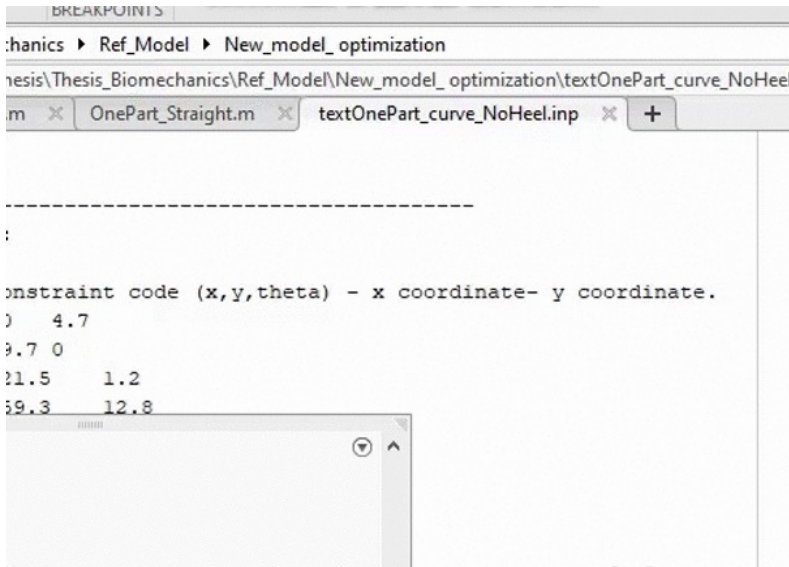


Example of thesis: porous patient-specific hip implant



Numerical design and optimisation of a carbon fibre reinforced 3D printed foot prosthesis

Objective: design a 3D printed composite prosthetic foot with given mechanical and bio-mechanical performance and optimal shape and topology



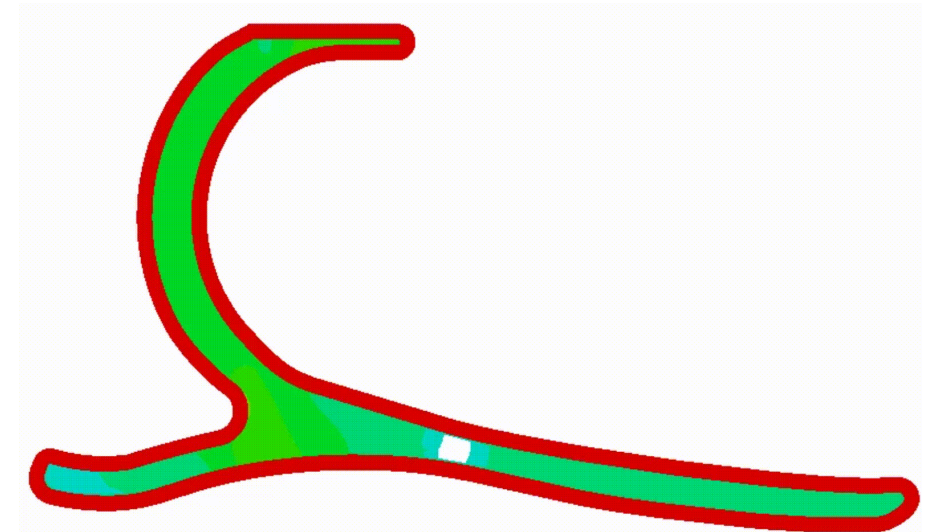
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constraint code (x,y,theta) - x coordinate- y coordinate.  
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3.7 0  
11.5 1.2  
19.3 12.8
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Initial steps:

- Geometrical optimisation of a 3D printed foot prosthesis
- Development of a simulation approach for the full gait analysis considering mechanical and bio-mechanical parameters
- FE validation of the optimised solution

Advanced activities:

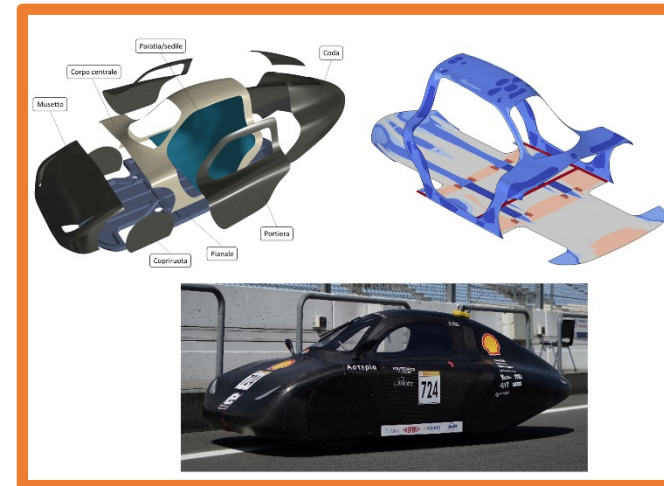
- Perform a topology optimisation analysis on the prosthesis core
- Adopt a core-less solution to optimise weight and performance of the prosthetic foot



Example of thesis: Topology Optimization

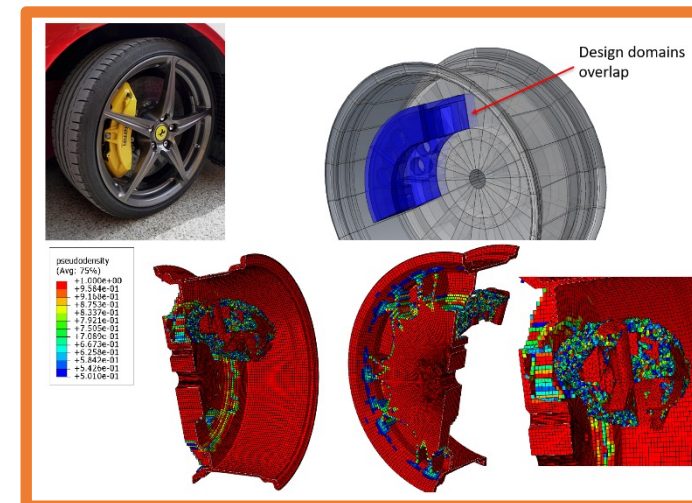
Lightweight design of an ultra-efficient electric vehicle

- Design and structural optimization of the main body of a lightweight electric vehicle for mileage competitions.



A numerical approach for topology optimization of two bodies sharing the design domain

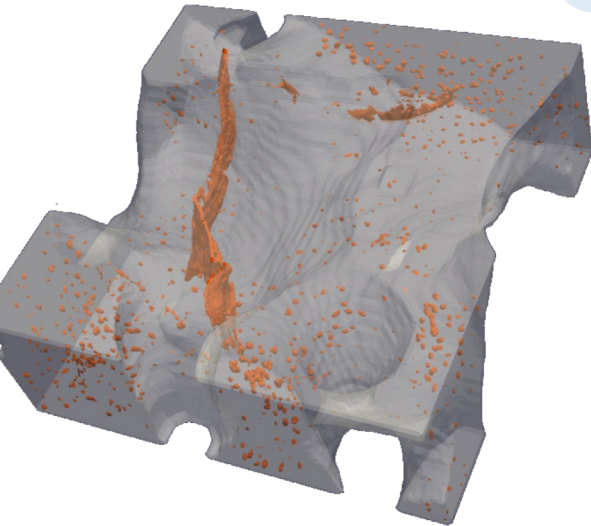
- Innovative numerical method for TO of multiple bodies sharing a portion of the design domain
- Material distribution and space allocation are optimized simultaneously



Example of thesis: A Biomechanical Case Study

The development of new materials with enhanced performance has always presented a challenge for scientists and engineers.

CONTEXT

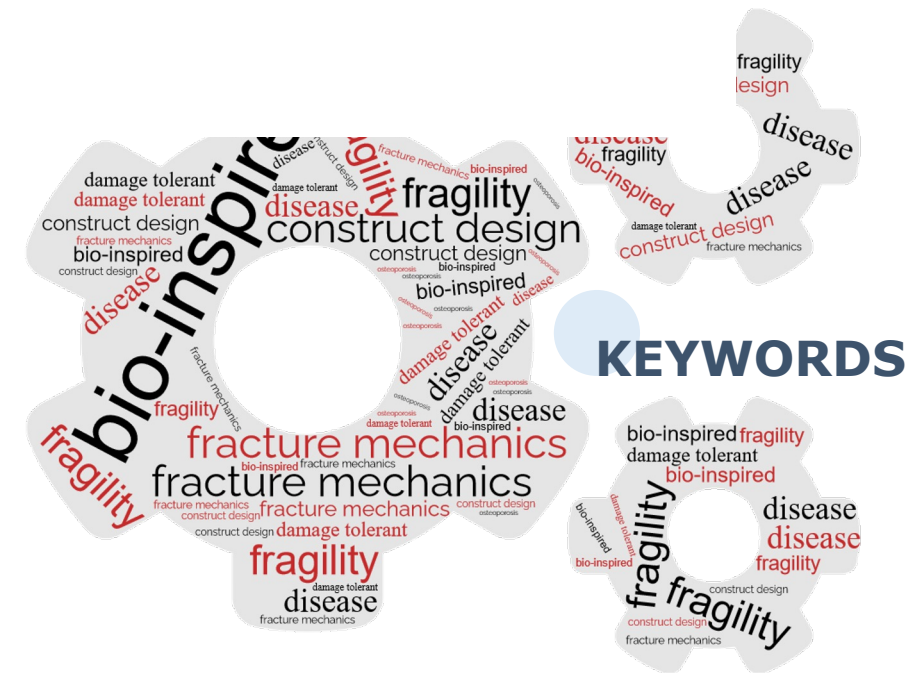


A promising approach is to study natural materials that possess unique properties and attempt to replicate their characteristics using new artificial solutions. This approach, known as **bio-inspired design**, has been utilized to develop materials that mimic the **adaptable internal structure of bone tissue**, which can specifically adjust to environmental demands.

While recent efforts have been made to apply bio-inspired design in the **healthcare** system, there is still a long way to go to overcome the burden of fragility fractures.

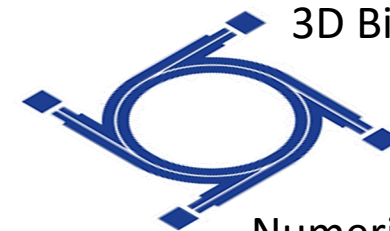
AIM

We aim at adopting a cutting-edge **multidisciplinary approach** oriented at translating bio-inspired strategies to the **design, realization** and **testing** of optimal **constructs for bone repair**.



KEYWORDS

METHODS



3D Bio-printing

Synchrotron imaging

Numerical multi-scale modeling

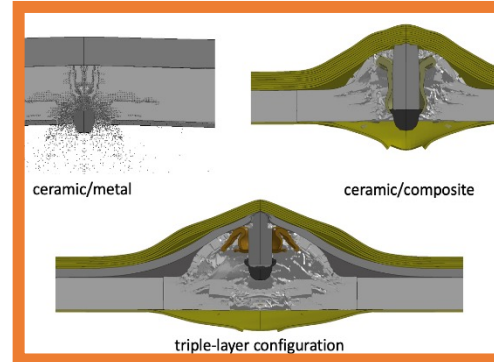
Example of thesis: Impact Engineering



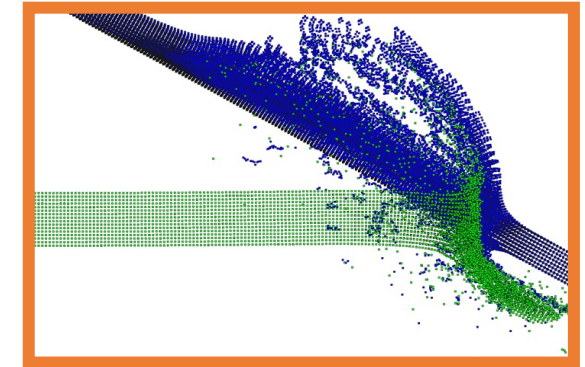
Material modelling up to the limit: plasticity, failure modes, etc



Experimental testing

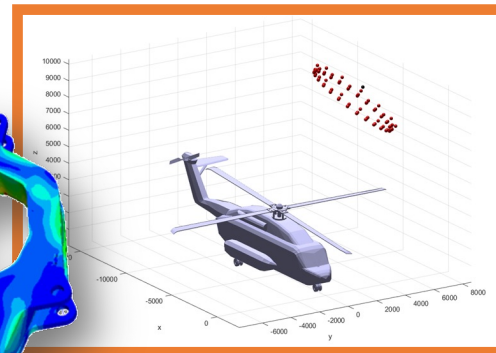
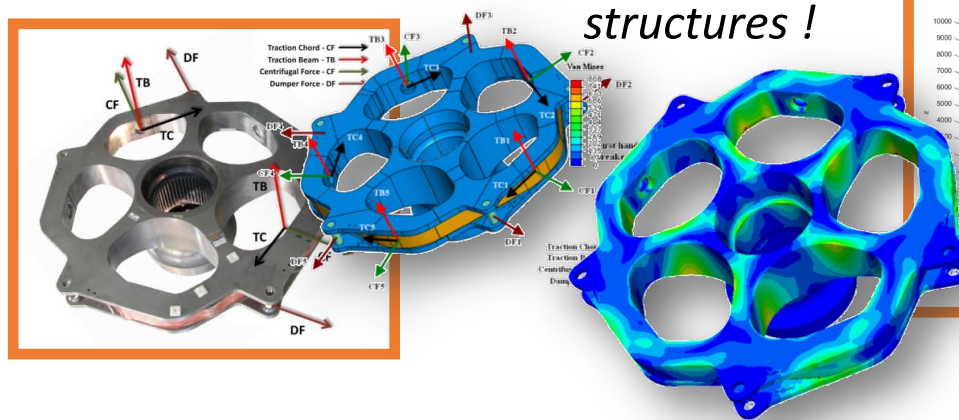


Impact (LVI, high velocity, ballistic, etc)

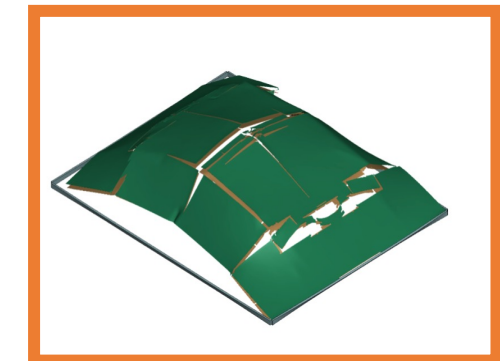


Meshless approaches

We work on actual structures !



Vulnerability

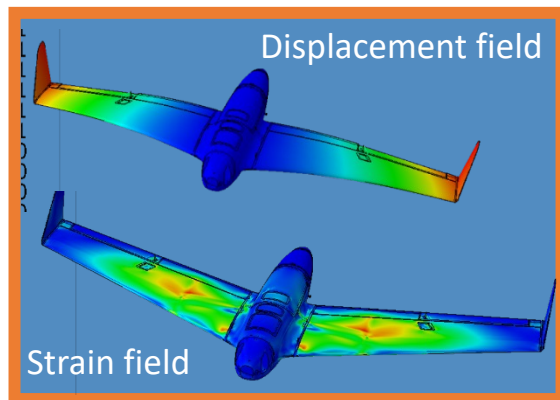


Blast, including FSI

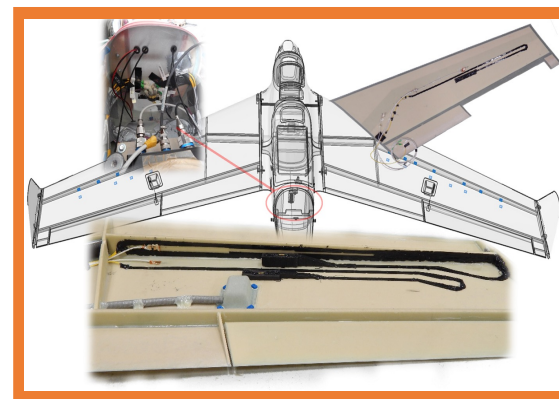
Example of thesis: Digital Twin for HUMS

Multidisciplinary thesis involving different aspects of computation mechanics, from **model** development, to **algorithm** development (artificial intelligence and statistics), **sensor** installation, and **system testing and validation**.

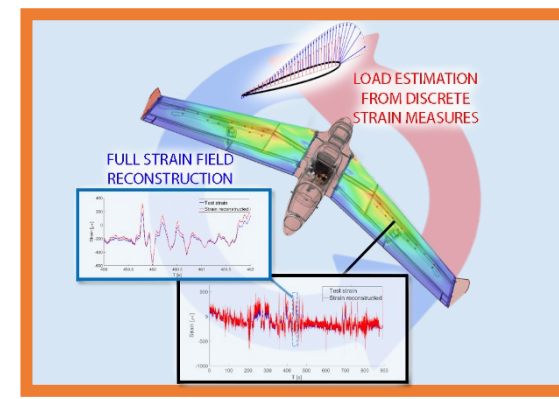
Example TITLE: real-time load identification and full-field displacement and strain reconstruction on a composite wingbox for usage monitoring



Construction of models
(numerical or
multiphysical)



Sensor network
optimization, installation
and preliminary model
validation



Algorithm development
for real-time fusion of
models with sensor data



DT-HUMS validation with
real tests and data analysis
for usage monitoring
(DEMONSTRATOR)

Example of thesis: Digital Twin for HUMS



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DIPARTIMENTO DI ECCELLENZA
MIUR 2018-2022

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